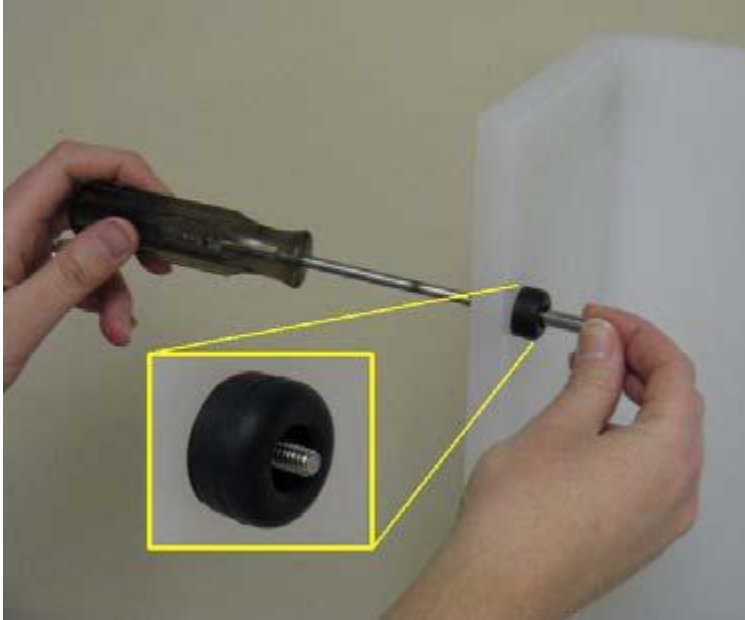


## Model 616A and 636A Enclosure Assembly Addendum

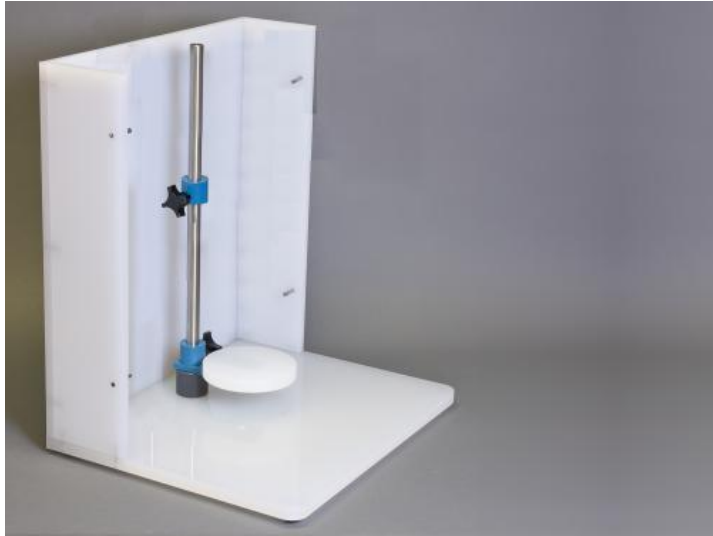
1. Locate the small bag of hardware. Remove the four pins, four screws, and four rubber bumpers. Place each screw in one of the pre-drilled holes along the side walls of the enclosure, two on the left and two on the right. Install a rubber bumper on each screw as shown, with the flat side of the bumper against the wall. Install the pins onto the rubber bumpers and screws. Properly installed pins and bumpers will point inwards as shown.



2. Locate the support collar, side post, and three-pronged laboratory clamp (with right-angle mount), cell platform, and the large plastic washer (usually shipped in the hardware bag).



3. Slide the cell platform onto the center post and position it near the bottom of the center post with the platform facing up. Tighten the knob to secure the cell platform to the center post. Next, slide the support collar on to the center post and position it slightly above the midpoint of the center post with the knob on the left side. Tighten the knob to secure the support collar to the center post. Slide the plastic washer on the center post and allow it to rest on top of the support collar (Note: Rubber bumpers not shown in photo below or subsequent photos).



4. Carefully slide the motor unit on to the center post until it rests on the support collar. Tighten the knob to secure the motor unit to the center post. Note: Model 636 motor shown in photo; Model 616 motor mounts similarly.



5. Attach the enclosure window by hooking it on to the four pins. The window will rest securely on the enclosure base.

